



ZrN Coated

Aluminum & Non-Ferrous, 3-Flute, High Shear, Square & Corner Radius, Neck Relief, 37° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Corner Radius	Shank ø	ZrN Coated Part #
1/2	.5000	5/8	5	3-1/4	.475	.015	1/2	REX3239
1/2	.5000	5/8	5	3-1/4	.475	.030	1/2	REX3240
1/2	.5000	5/8	5	3-1/4	.475	.060	1/2	REX3241
1/2	.5000	5/8	5	3-1/4	.475	.125	1/2	REX3242
1/2	.5000	5/8	6	4-1/4	.475	—	1/2	REX3243
1/2	.5000	5/8	6	4-1/4	.475	.015	1/2	REX3244
1/2	.5000	5/8	6	4-1/4	.475	.030	1/2	REX3245
1/2	.5000	5/8	6	4-1/4	.475	.060	1/2	REX3246
1/2	.5000	5/8	6	4-1/4	.475	.125	1/2	REX3247
5/8	.6250	3/4	4	1-3/4	.590	—	5/8	REX3248
5/8	.6250	3/4	4	1-3/4	.590	.030	5/8	REX3249
5/8	.6250	3/4	4	1-3/4	.590	.125	5/8	REX3250
5/8	.6250	3/4	5	2-3/8	.590	—	5/8	REX3251
5/8	.6250	3/4	5	2-3/8	.590	.030	5/8	REX3252
5/8	.6250	3/4	5	2-3/8	.590	.125	5/8	REX3253
5/8	.6250	3/4	6	3-3/8	.590	—	5/8	REX3254
5/8	.6250	3/4	6	3-3/8	.590	.030	5/8	REX3255
5/8	.6250	3/4	6	3-3/8	.590	.125	5/8	REX3256
3/4	.7500	1	4	1-3/4	.715	—	3/4	REX3257
3/4	.7500	1	4	1-3/4	.715	.030	3/4	REX3258
3/4	.7500	1	4	1-3/4	.715	.060	3/4	REX3259
3/4	.7500	1	4	1-3/4	.715	.125	3/4	REX3260
3/4	.7500	1	5	2-3/8	.715	—	3/4	REX3261
3/4	.7500	1	5	2-3/8	.715	.030	3/4	REX3262
3/4	.7500	1	5	2-3/8	.715	.060	3/4	REX3263
3/4	.7500	1	5	2-3/8	.715	.125	3/4	REX3264
3/4	.7500	1	6	3-3/8	.715	—	3/4	REX3265
3/4	.7500	1	6	3-3/8	.715	.030	3/4	REX3266
3/4	.7500	1	6	3-3/8	.715	.060	3/4	REX3267
3/4	.7500	1	6	3-3/8	.715	.125	3/4	REX3268
1	1.0000	1-1/4	5	2-5/8	.960	—	1	REX3269
1	1.0000	1-1/4	5	2-5/8	.960	.030	1	REX3270
1	1.0000	1-1/4	6	3-3/8	.960	—	1	REX3271
1	1.0000	1-1/4	6	3-3/8	.960	.030	1	REX3272
1	1.0000	1-1/4	7	4-3/8	.960	—	1	REX3273
1	1.0000	1-1/4	7	4-3/8	.960	.030	1	REX3274

Carbide Endmills



Technical data found on page 186.

Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.